

# Alfa Laval PureBallast 3 bulker-fit configuration

## Flow-adapted ballast water treatment for bulk carriers



The Alfa Laval PureBallast 3 bulker-fit configuration is adapted to the operating profile of bulk carriers (bulkers), whose flow needs differ between ballasting and deballasting. By differentiating the two flows, the bulker-fit configuration reduces CAPEX, OPEX and system size while retaining full ballast water treatment performance.

This leaflet describes only the bulker-fit configuration details. For more information about PureBallast 3 performance and system components, please refer to the product leaflet for PureBallast 3 Std & Ex.

### Application

Bulkers often load their cargo at twice the rate they unload it, which means deballasting occurs at twice the ballasting speed. The PureBallast 3 bulker-fit configuration addresses this issue by independently dimensioning the reactor and filtration capacities. Since the filter stage is only needed during ballasting, it is dimensioned for the lower ballasting flow.

Dimensioning the PureBallast 3 system in this way eliminates ballasting overcapacity, which removes a significant amount of CAPEX and also lowers OPEX. Likewise, it reduces the already small system footprint and further simplifies installation.

#### Benefits\*

- Optimized dimensioning for bulker flow needs
- Substantially lower investment cost
- Reduced operating costs
- Even smaller system footprint
- Installation savings
- \* PureBallast 3 technology and system benefits can be found in the PureBallast 3 Std & Ex product leaflet.

#### System components\*

- Treatment components
  - Filter
  - Reactor
- Support components
  - Lamp drive cabinet
  - Cleaning-In-Place (CIP) unit
  - Control cabinet
  - Auxiliary equipment
- \* Full component descriptions and technical details can be found in the PureBallast 3 Std & Ex product leaflet.

#### Flow regulation

Due to the large difference between ballasting and deballasting flows, the PureBallast 3 bulker-fit configuration requires external flow control in addition to the system's own flow regulating valve. PureBallast 3 has an external feed control output signal, which is intended as a setpoint signal for either the ballast water pump via a variable-frequency drive (VFD) or a control valve installed before the ballast water treatment system.



#### Capacity range (flow in m³/h)

This table shows the available PureBallast 3 bulker-fit configuration capacities in relation to standard configuration capacities.

PureBallast 3 bulker-fit			500*/ 1000**		750*/ 1500**	1000*/ 2000**		1500*/ 3000**		
PureBallast 3 IMO & USCG	250	300	500	600	750	1000	1200	1500	2000	3000
PureBallast 3 USCG HP	250	300	500	600	750	1000		1500		

<sup>\*</sup> Ballasting

#### Reactor/filter dimensions per capacity

Size (mm) (W x D x H)	Net/dry weight (kg)	Volume (L)
1030 x 950 x 1500	540	190
680 x 631 x 1375	620	146
1120 x 1110 x 1480	650	205
760 x 714 x 1651	860	241
2 x (1030 x 950 x 1500)	2 x 540	2 x 190
830 x 786 x 1810	1020	370
2 x (1120 x 1110 x 1480)	2 x 650	2 x 205
775 x 791 x 2296	1150	480
	1030 x 950 x 1500 680 x 631 x 1375 1120 x 1110 x 1480 760 x 714 x 1651 2 x (1030 x 950 x 1500) 830 x 786 x 1810 2 x (1120 x 1110 x 1480)	1030 x 950 x 1500 540 680 x 631 x 1375 620 1120 x 1110 x 1480 650 760 x 714 x 1651 860 2 x (1030 x 950 x 1500) 2 x 540 830 x 786 x 1810 1020 2 x (1120 x 1110 x 1480) 2 x 650

Alfa Laval reserves the right to change specifications without prior notification.

<sup>\*\*</sup> Deballasting